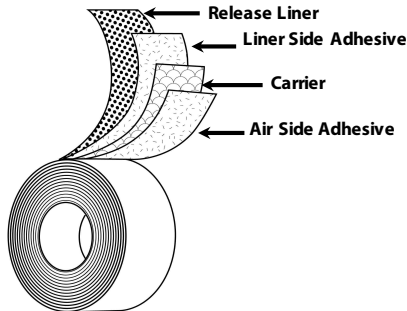


3189K

Double-Coated Tape



Liner:	140 lb natural kraft, silicone coated both sides
Liner Side Adhesive:	Rubber (I902)
Backing/Carrier:	0.5 mil polyester film
Air Side Adhesive:	Acrylic (I606)

Applications

- Bonding and assembly of foam and plastics
- Laminating to paper, felt, sponge, rubber, foam, and plastic
- Mounting nameplates, decals, and plastic trim

Features

- Polyester Film Carrier
- Air-Side Acrylic Adhesive
- Liner-Side Rubber Adhesive
- 140lb Natural Kraft Liner

Benefits

- Support for aid in processing and application
- Easily conforms to various surface types
- Bonds well to plastics and most ether and ester polyurethane foam materials
- Excellent balance of peel, tack, and shear performance
- Plasticizer migration resistant
- Die-cuttable
- Excellent lay-flat and dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	15.4 mils	0.391 mm	PSTC 133
Adhesive Thickness (Air Side)	1.6 mils	0.041 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.3 mils	0.033 mm	PSTC 133
Liner Thickness	12 mils	0.305 mm	PSTC 133
Liner Release	40 g/in	0.15 N/cm	ASTM D-5375
Adhesion to Steel (Air Side)	55 oz/in	6.02 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	110 oz/in	12.03 N/cm	PSTC 101 Mod
Shear Strength	168+ Hours		
Application Temperature	40 to 135 °F	4 to 57 °C	
Laminating Temperature	65 to 180 °F	18 to 82 °C	
Maximum Continuous Use	160 °F	71 °C	
Intermittent Use	180 °F	82 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

The information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.